Reliability Test Report

Product Name:	**BW20 Series**
Product Model:	**NodeMCU-BW20-12F-Kit V1.0**
Test Date:	**2024.09.03-2024.09.13**
Tested by:	**Lv Xihuan**
Reviewed by:	**An Sanchao**

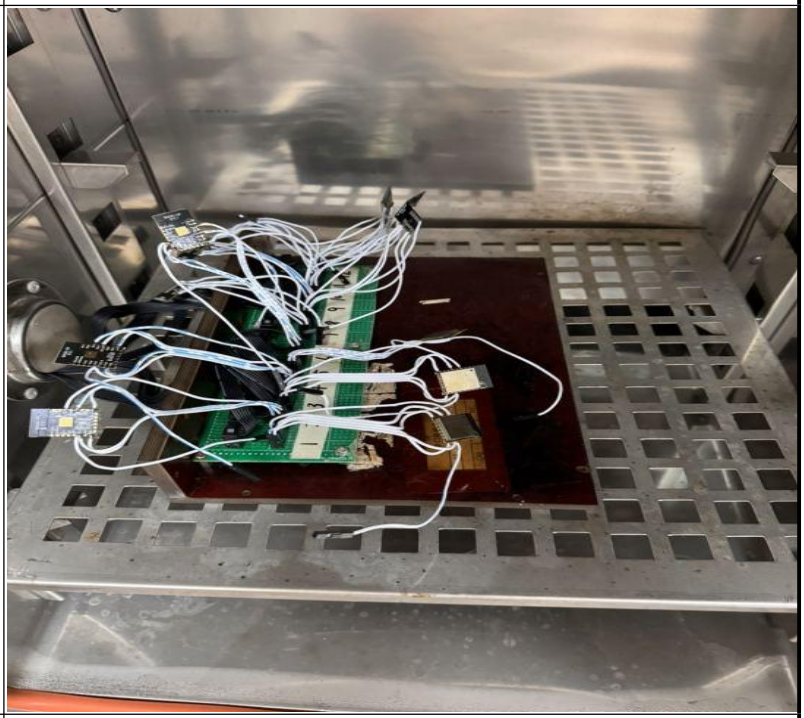
1. Inspection Standard

No.	Process Name	Inspection Item	Inspection Equipment	Sampling Level (Refer to GB/T 2828.1-2012)	Acceptable Quality Level		
					CR (Critical Defect)	MA (Major Defect)	MI (Minor Defect)
1	Reliability test	High/low temperature storage; high/room/low temperature power on/off; high/low temperature operation; alternating hot and humid; thermal shock	Constant temperature and humidity chamber	Normal single sampling, special inspection S-1	0 accept, 1 reject		

2. Test Items

No.	Item	Test Conditions
1	Low temperature storage test	Test conditions: -40℃ Test duration: 8h After a 1-hour soak at -40℃, perform a cold start test.
2	High temperature storage test	Test conditions: 100℃ + 93% RH Test duration: 8h After restoring to 85℃ and a 1-hour soak, perform a hot start test.
3	Low temperature operation test	Test conditions: -40℃ Test duration: 24h
4	High temperature operation test	Test conditions: 85℃ + 93% RH Test duration: 24h
5	AC power on/off test with temperature	A) Temperature: -40℃ B) Temperature: 25℃ + 93% RH C) Temperature: 85℃ + 93% RH Cycle each condition 200 times, with 30s ON and 30s OFF.
6	Alternating hot and humid test	A) Operate at 85℃ + 93% RH for 4h; B) Operate at 25℃ + 93% RH for 4h; Cycle steps A and B for a total of 2 cycles.
7	Thermal shock test	Test conditions: -40℃–100℃ + 93% RH, soak for 30min at each temperature. Temperature transition time: 50min for heating, 2h for cooling. Test duration: 5 cycles

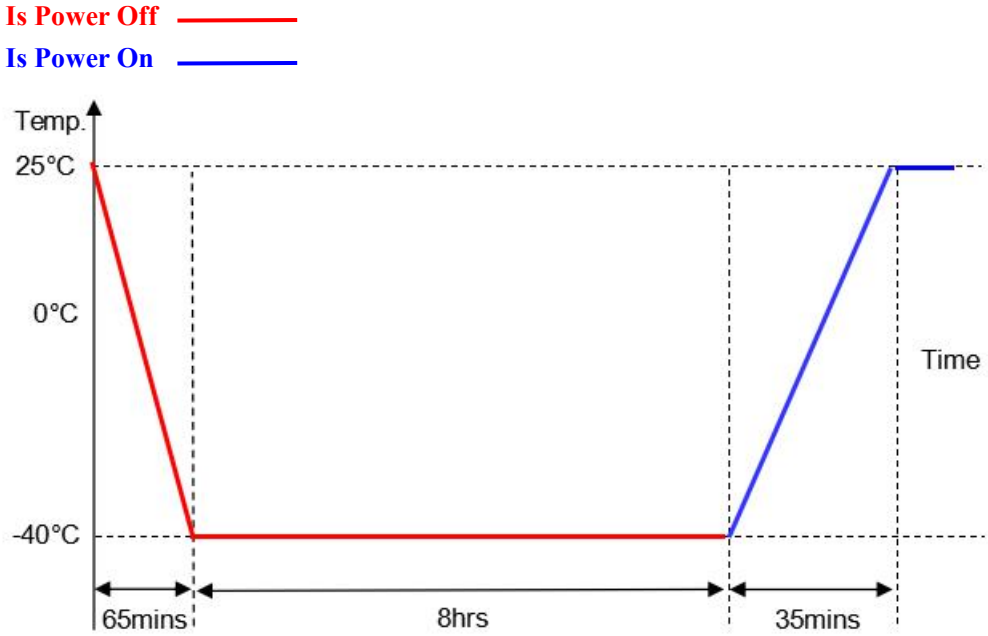
3. Test Preparation

No.	Item	Image/Attachment
1	Reliability documentation	BW20-12F可靠性测试说明20240830.doc
2	Test equipment	
3	Sample placement	
4	Test reason	Reliability test for new product pilot production (91250128)

4. Low Temperature Storage Test

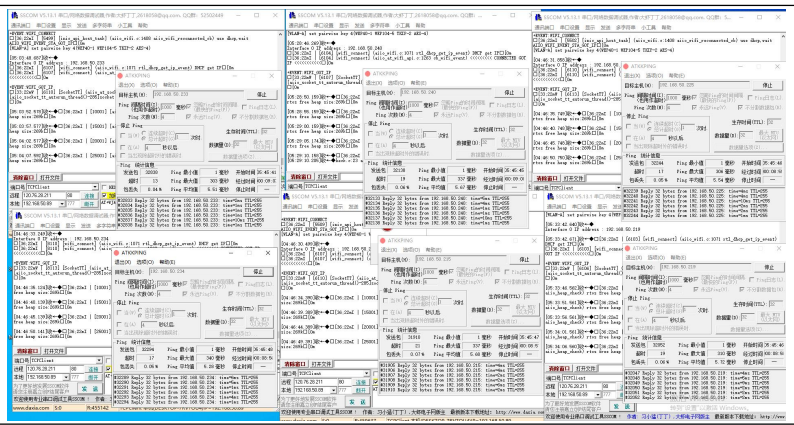
Test Conditions: Power-off test. Store the product at -40℃ for 8h, then perform a cold start test.

Test Profile:



Test Criteria:

1. During the cold start test, the module functions normally. Send the commands to start the test after power-on. If LOG information on the interface shows that packets are being transmitted and received, and the packet loss rate is less than 1%, the module is operating normally and is considered to be functional.
2. After the test, the product shows no visible damage such as shrinkage, peeling, or discoloration.

Sample Quantity	Test Data	Test Results
6PCS		PASS

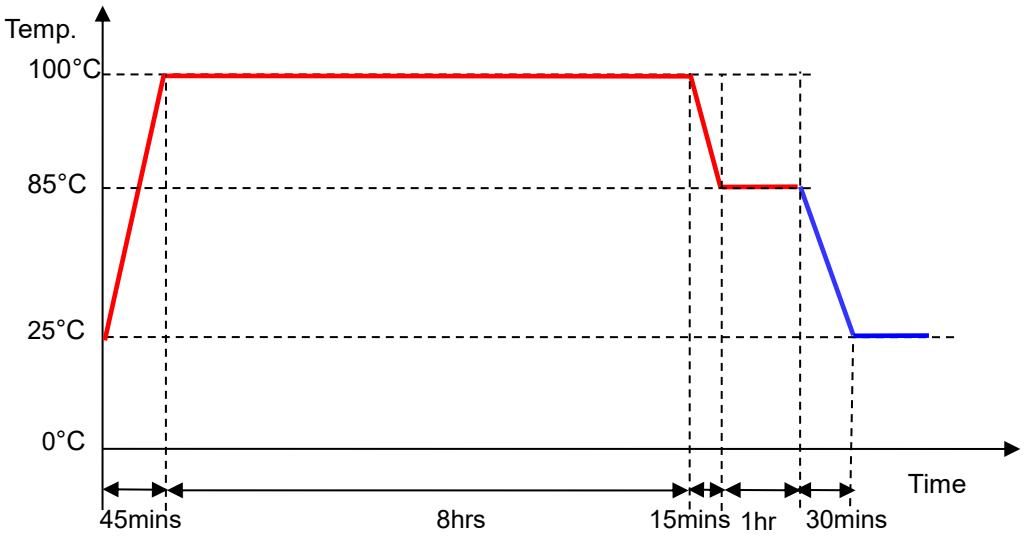
5. High Temperature Storage Test

Test Conditions: Power-off test. Store the product at 100℃ + 93% RH for 8h, then restore it to 85℃ + 93% RH for a 1-hour soak, and perform a hot start test.

Test Profile:

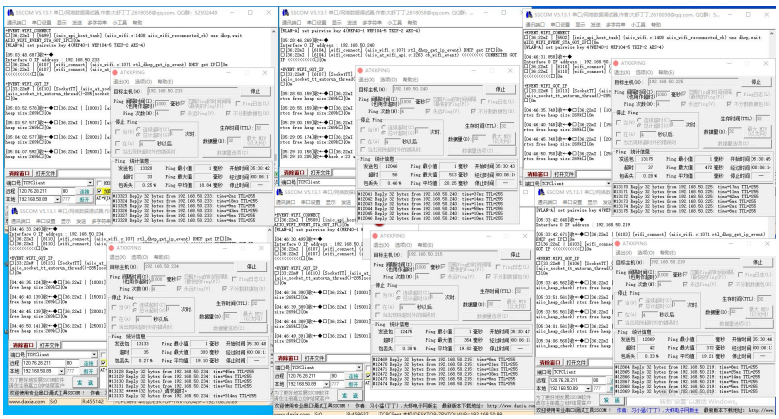
Is Power Off ——

Is Power On ——



Test Criteria:

1. During the hot start test, the module functions normally. Send commands to start the test after power-on. If LOG information on the interface shows that packets are being transmitted and received, and the packet loss rate is less than 1%, the module is operating normally and is considered to be functional.
2. After the test, the product shows no visible damage such as shrinkage, peeling, or discoloration.

Sample Quantity	Test Data	Test Results
6PCS		PASS

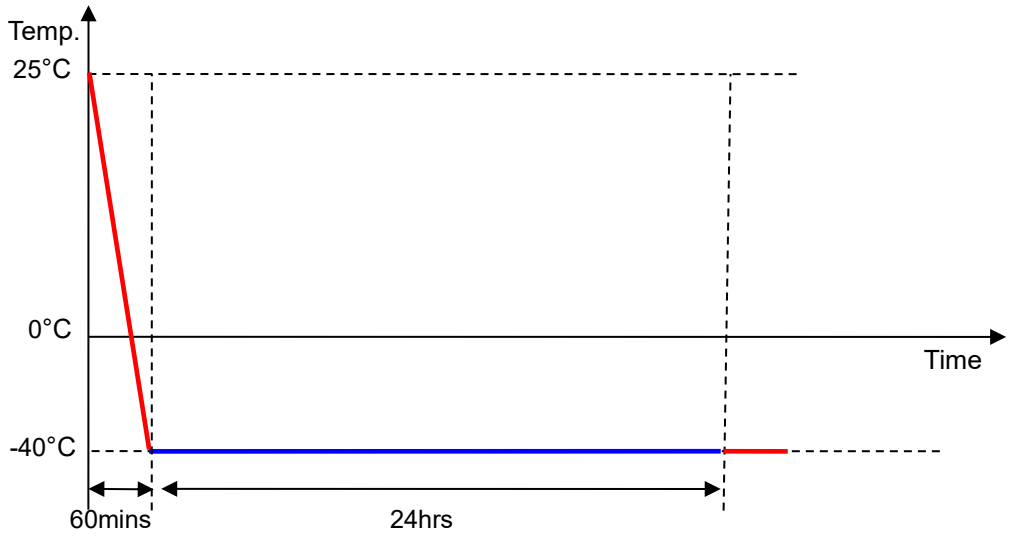
6. Low Temperature Operation Test

Test conditions: Power-on test. Operate at -40°C for 24h.

Test Profile:

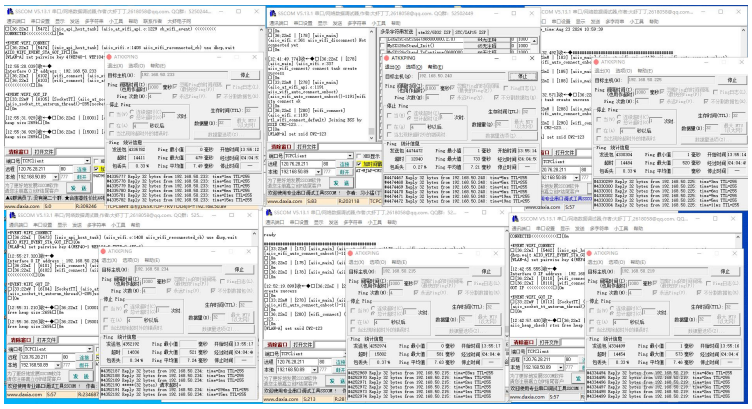
Is Power Off

Is Power On



Test Criteria:

1. Connect the module properly and send commands to start the test after power-on. If LOG information on the interface shows that packets are being transmitted and received, and the packet loss rate is less than 1%, the module is operating normally and is considered to be functional.
2. After the test, the product shows no visible damage such as shrinkage, peeling, or discoloration.

Sample Quantity	Test Data	Test Results
6PCS		PASS

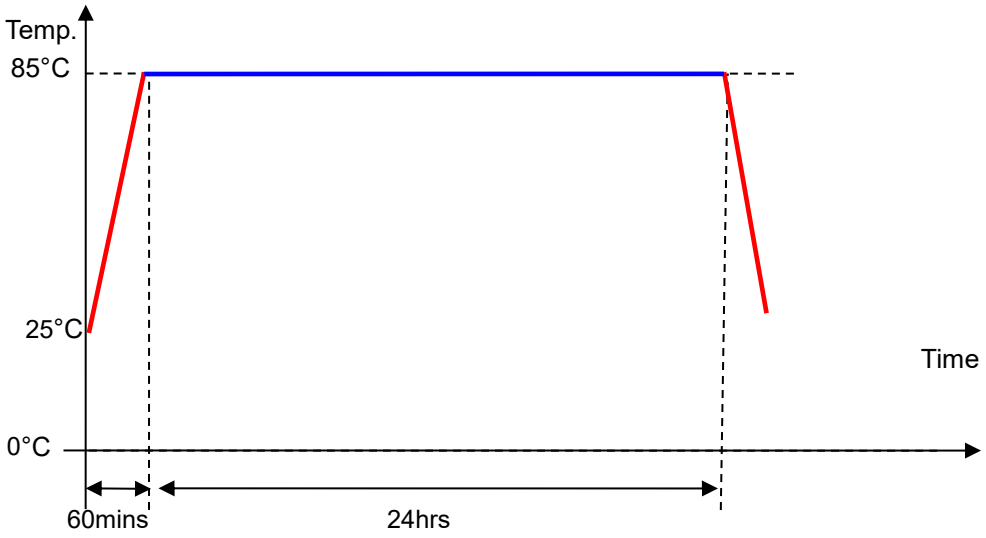
7. High Temperature Operation Test

Test conditions: Power-on test. Operate at 85℃+ 93% RH for 24h.

Test Profile:

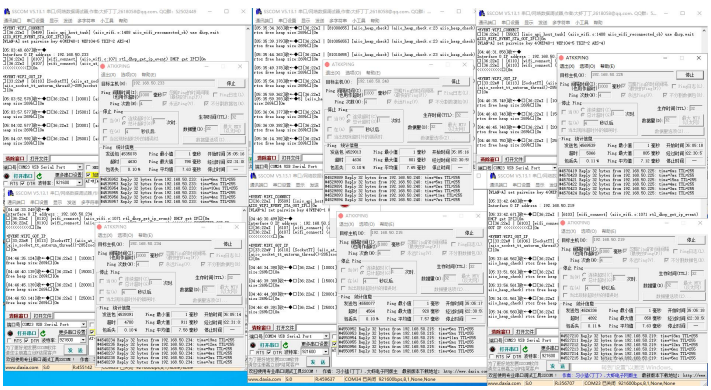
Is Power Off ——

Is Power On ——



Test Criteria:

1. Connect the module properly and send commands to start the test after power-on. If LOG information on the interface shows that packets are being transmitted and received, and the packet loss rate is less than 1%, the module is operating normally and is considered to be functional.
2. After the test, the product shows no visible damage such as shrinkage, peeling, or discoloration.

Sample Quantity	Test Data	Test Results
6PCS		PASS

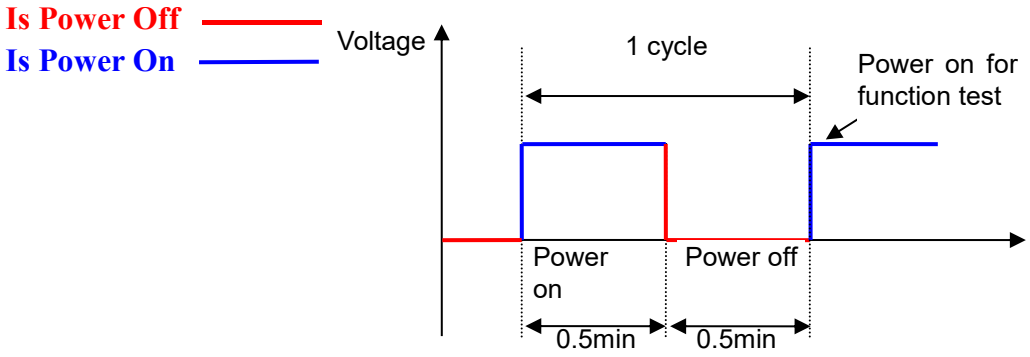
8. AC Power On/Off Test with Temperature

Test conditions: 1. Power on: 30s; power off: 30s.

2. Temperature: -40℃, 25℃ + 93% RH, 85℃ + 93% RH.

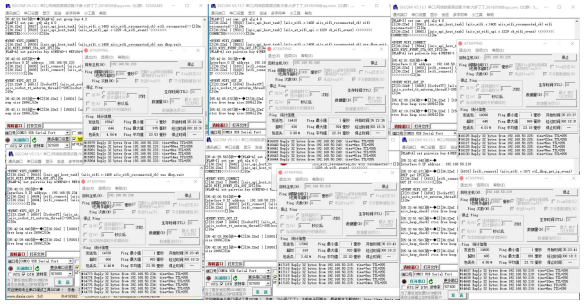
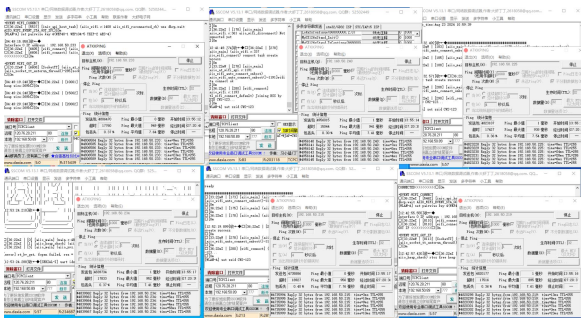
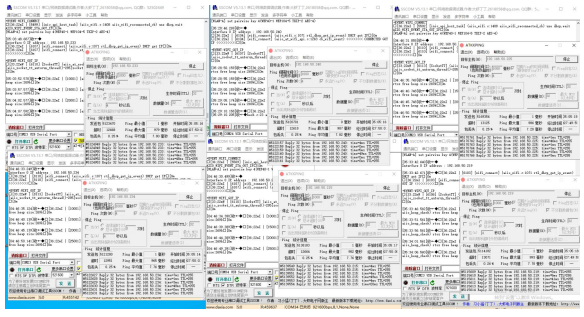
3. Cycle: Each test condition cycles 200 times.

Test Profile:



Test Criteria:

1. Connect the module properly and send commands to start the test after power-on. If LOG information on the interface shows that packets are being transmitted and received, and the packet loss rate is less than 1%, the module is operating normally and is considered to be functional.
2. After the test, the product shows no visible damage such as shrinkage, peeling, or discoloration.

Item	Sample Quantity	Test Data	Test Results
Power on/off at room temperature	6PCS		PASS
Power on/off at low temperature	6PCS		PASS
Power on/off at high temperature	6PCS		PASS

9. Alternating Hot and Humid Test

Test conditions:

1.Operate at 85℃ + 93% RH for 4h;

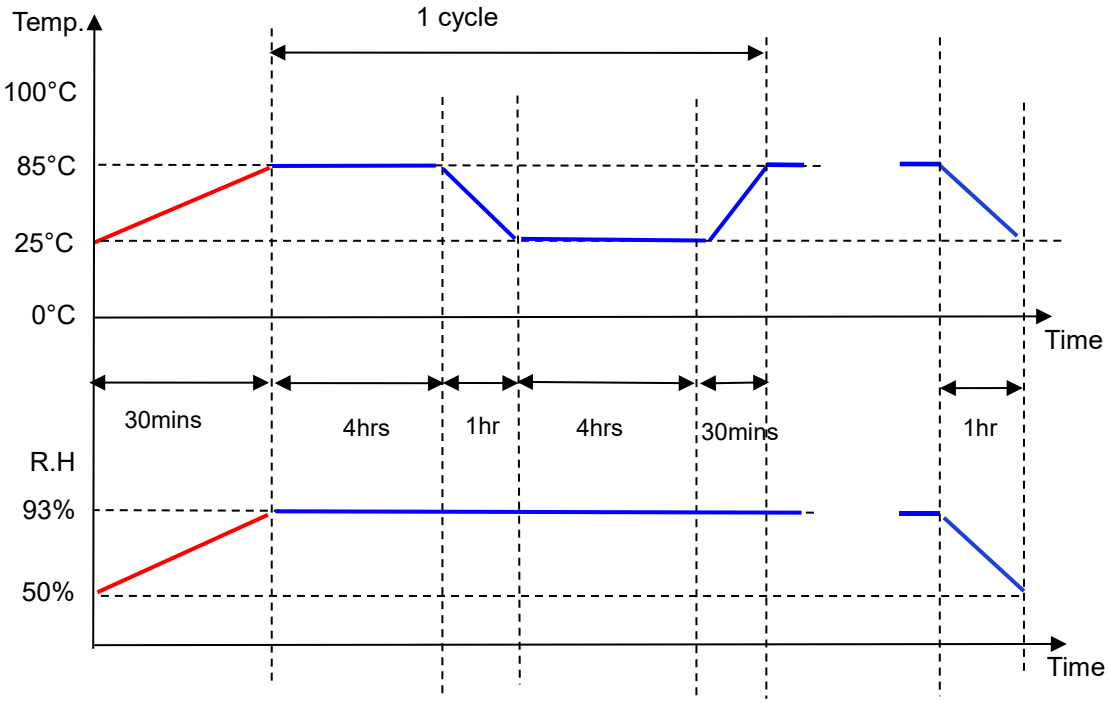
2.Operate at 25℃ + 93% RH for 4h;

Cycle step 1 and step 2, a total of 2 cycles.

Test Profile:

Is Power Off ——

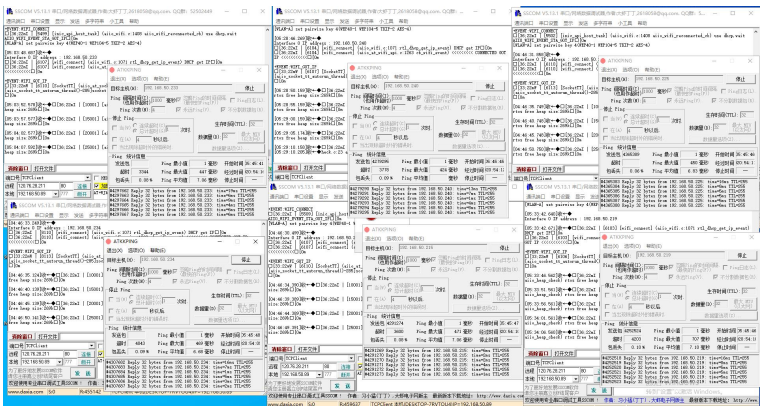
Is Power On ——



Test Criteria:

1. Send commands to start the test after power-on. If LOG information on the interface shows that packets are being transmitted and received, and the packet loss rate is less than 1%, the module is operating normally and is considered to be functional.

2. After the test, the product shows no visible damage such as shrinkage, peeling, or discoloration.

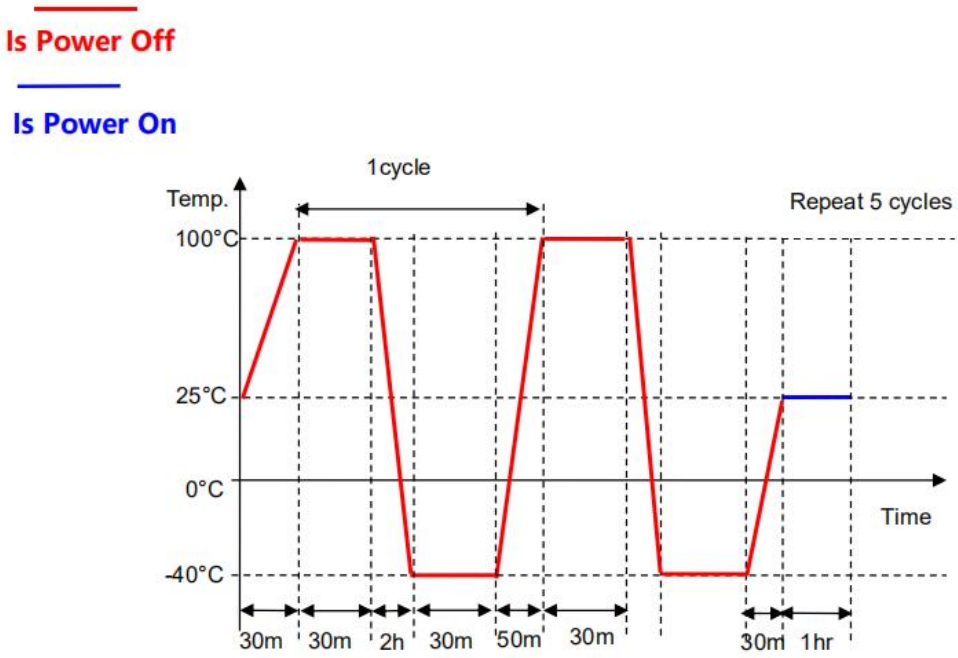
Sample Quantity	Test Data	Test Results
6PCS		PASS

10. Thermal Shock Test

Test conditions:

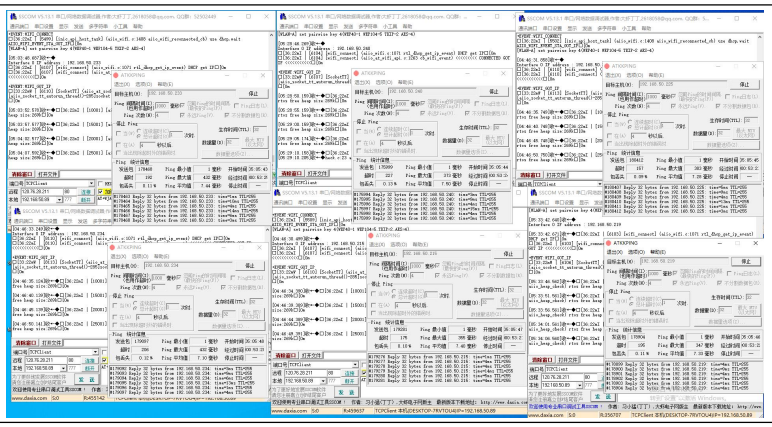
Power-off test. Temperature cycling between -40–100℃ + 93% RH, with a heating time of 50min and a cooling time of 2h. Each stage is held for 30min, for a total of 5 cycles.

Test Profile:



Test Criteria:

1. Connect the module properly and send commands to start the test after power-on. If LOG information on the interface shows that packets are being transmitted and received, and the packet loss rate is less than 1%, the module is operating normally and is considered to be functional.
2. After the test, the product shows no visible damage such as shrinkage, peeling, or discoloration.

Sample Quantity	Test Data	Test Results
6PCS		PASS